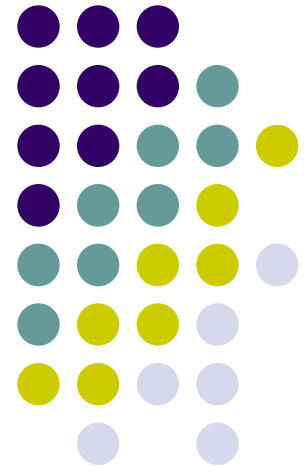


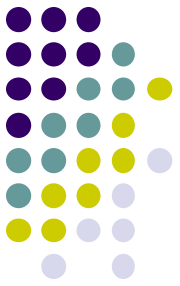
# A Sustainable Approach to Advanced Energy and Vehicular Technologies at the University of Kansas

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2009 ASME International Mechanical  
Engineering Congress & Exposition  
IMECE 2009-10247

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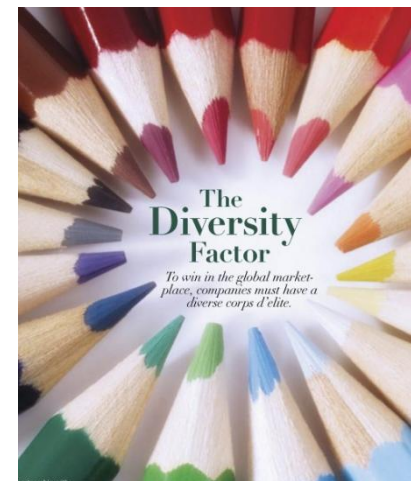
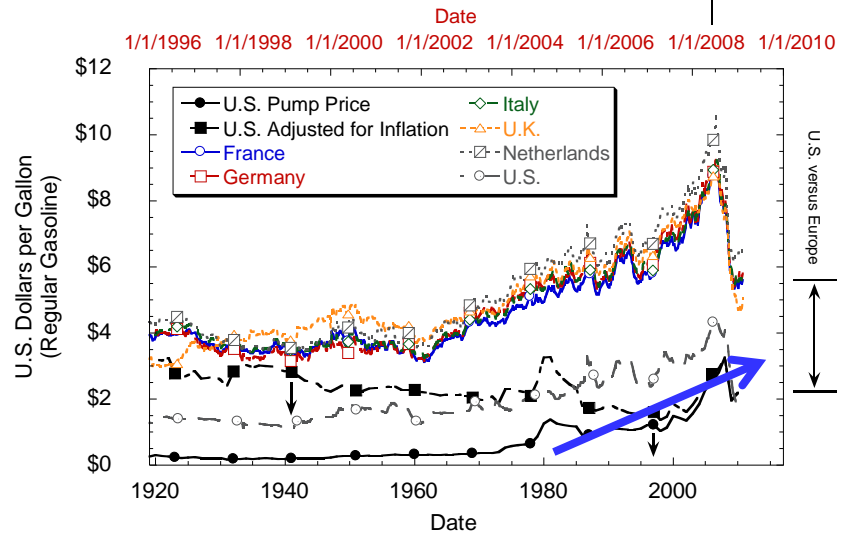


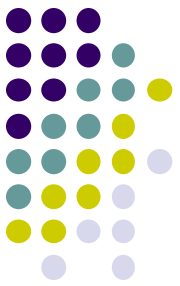
# Introduction

- Shift in Priorities
- Initial Efforts
- Sustainability
- First Year Accomplishments
- Future Efforts
- Incorporating K-12 Education
- Special Thanks

# Shift in Priorities

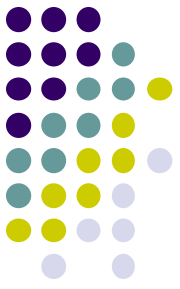
- Mindset of consumer shifted
- Automotive industry caught off guard
- Mostly touted power over fuel economy
- Change in priorities must occur within a university curriculum
- Traditional view of “gearhead” students must be replaced with a reflection of the diversity of modern society
- Adaptive vehicle design course required





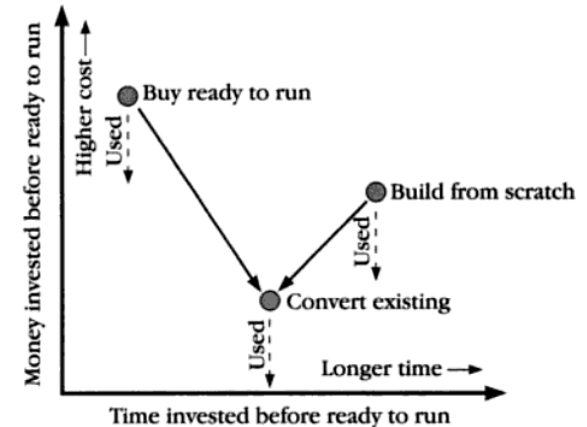
# Initial Efforts

- Students involved in discussion and formation of KU EcoHawks (May 2008)
- Course added to curriculum (ME 645) with vehicle target of a 500 mpg vehicle
- Initial goal was Shell Eco-Marathon Urban Concept challenge (others, like EcoCAR considered)
- Starting August 2008 only had vision and seed money
- No tools, no infrastructure, no place for the vehicle and little background knowledge in building passenger style car from scratch



# Conservative Approach

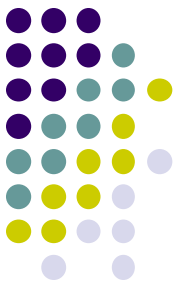
- Recycle a vehicle
  - Eliminates time to build chassis
  - Saves 3 to 12 tons of CO<sub>2</sub>
- No challenge selected
  - First year, limited resources
  - Flexibility to adapt to student backgrounds
  - Freedom to lead the program in any direction
  - Issues with student time commitments alleviated
- Great opportunity for students to tear “simple” car apart and learn how it comes together



Build Your Own Electric Vehicle by Bob Brant

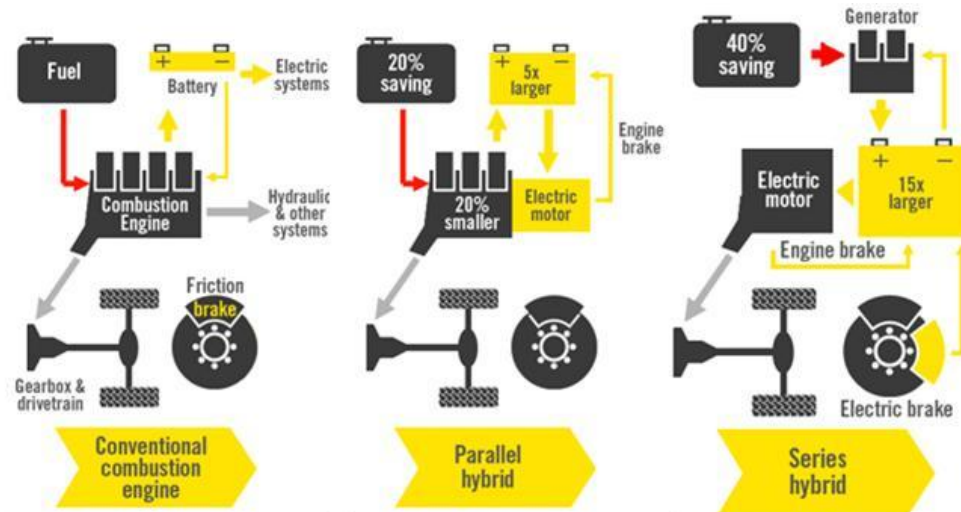


1974 VW Super Beetle donated to the class (sat on car lot for 2+ years)

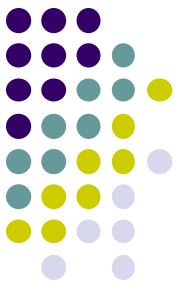


# Fuel Neutrality

- Decision made with students to convert Beetle into a fuel neutral, series hybrid vehicle
  - Most efficient power plant system
  - Operate on any fuel through swapping generators or fuel cells
- Idea formulated from focus on sustainability
  - Presenter part of university wide sustainability working group



[Different Engine Platforms](#)



# Sustainability

- Classic definition - “meeting the needs of the present without compromising the ability of future generations to meet their own needs” (Bruntland Commission, 1992)
- KU EcoHawks: the application of engineering principles to solving a real-world problem by focusing upon the connection between the *environment, energy, economy, education and ethics*
- Give students a conceptual picture of how to make correct decisions that are long lasting

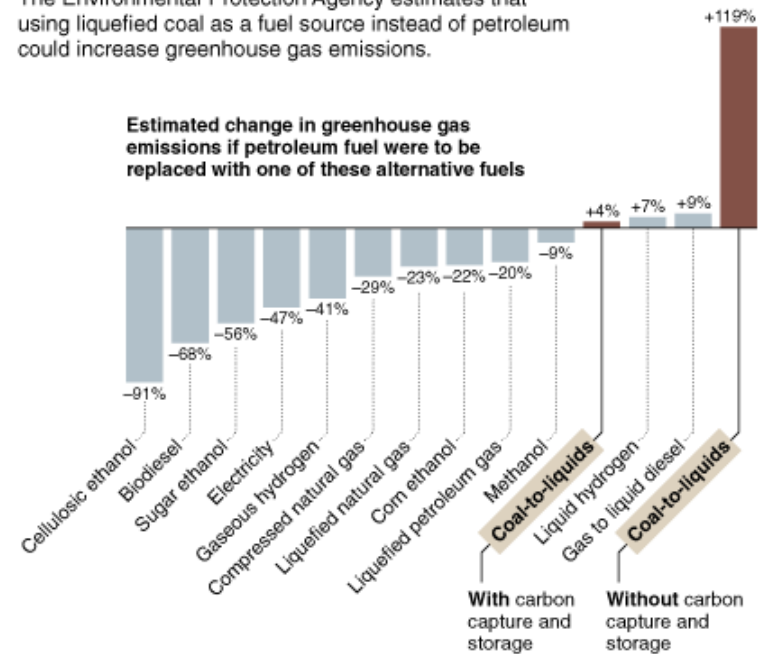


# Environmental Sustainability

- Reduction in emissions through:
  - Recycling of older vehicle
  - Conversion to more efficient power plant
  - Utilize biofuels (100% biodiesel from used cooking oil)
- Future efforts
  - New vehicle designs
  - Different materials
  - Renewable energy

## Comparing Fuels

The Environmental Protection Agency estimates that using liquefied coal as a fuel source instead of petroleum could increase greenhouse gas emissions.

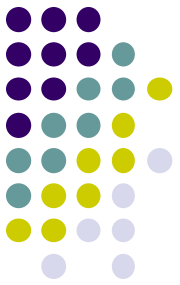


Note: The estimates include emissions from all parts of the process of making the fuels including fossil extraction, feedstock growth and distribution as well as averaging for the different methods of producing the fuels.

Source: Environmental Protection Agency

The New York Times

[Fuels and Greenhouse Gases](#)



# Energy Sustainability

- Design around fuel and energy neutrality
- Framework of series hybrid allows iPod app approach
  - Change generator depending on region and availability
  - Enhances local infrastructure
  - Maintains freedom of movement for customer
- Reinforces national security as supported by the Department of Energy's "Strategic Approach to Transportation Energy Security"



KEY: H - HYDROGEN B - BIODIESEL E - ETHANOL P - PROPANE NG - NATURAL GAS

[Map represents largest number of alternative fueling stations as of 2007](#)

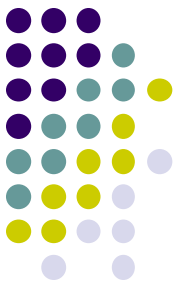


# Economic Sustainability

- Need to train students in innovative technology
- Keep costs moderate
- Recycling vehicles and incorporating advanced concepts wisely keeps costs moderate
- Approximately \$25,000 spent in starting program with biodiesel components around \$15,000
- In-kind donations can reduce costs further
- Large aftermarket automotive industry



[The SAHMO fuel cell concept won third most efficient vehicle in Europe's 26th Shell Eco Marathon and cost \\$170,000](#)

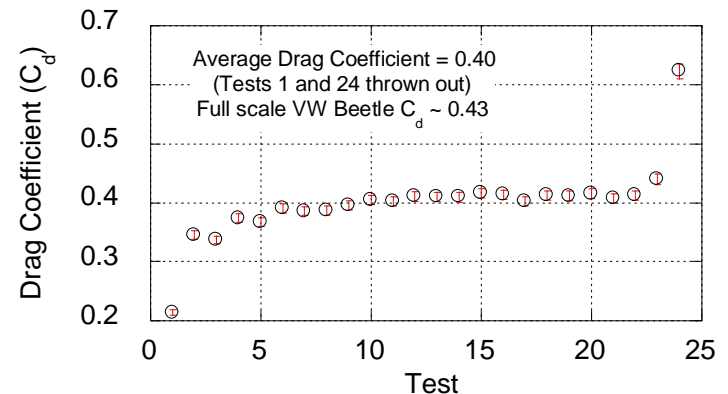


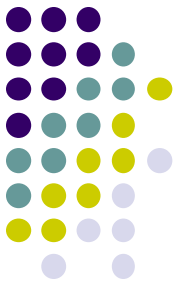
# Educational Sustainability

- Get students working on right technology
- Foster interdisciplinary relationships
  - Chemical Engineering provided fuel
  - Aerospace Engineering provided space and wind tunnel time
  - Electrical Engineering working on regenerative braking
  - Environmental Engineering analyzing exhaust emissions
- Grant written for program with multiple faculty



Wind tunnel test of Beetle design





# Ethical Sustainability

- While researching fuels and power plant choices, it is important to consider the societal impact of decisions (ex: food vs. fuel)
- Vehicle cost should be realistic as a car that the general public can afford would make the largest sustainable impact

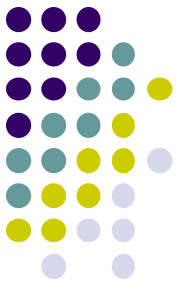
FUEL SOURCES		GREENHOUSE GAS EMISSIONS* Kilograms of carbon dioxide created per mega joule of energy produced	USE OF RESOURCES DURING GROWING, HARVESTING AND REFINING OF FUEL				PERCENT OF EXISTING U.S. CROP LAND NEEDED TO PRODUCE ENOUGH FUEL TO MEET HALF OF U.S. DEMAND	PROS AND CONS
CROP	USED TO PRODUCE		WATER	FERTILIZER	PESTICIDE	ENERGY		
Corn	Ethanol	81-85	high	high	high	high	157%-262%	Technology ready and relatively cheap, reduces food supply
Sugar cane	Ethanol	4-12	high	high	med	med	46-57	Technology ready, limited as to where will grow
Switch grass	Ethanol	-24	med-low	low	low	low	60-108	Won't compete with food crops, technology not ready
Wood residue	Ethanol, biodiesel	N/A	med	low	low	low	150-250	Uses timber waste and other debris, technology not fully ready
Soybeans	Biodiesel	49	high	low-med	med	med-low	180-240	Technology ready, reduces food supply
Rapeseed, canola	Biodiesel	37	high	med	med	med-low	30	Technology ready, reduces food supply
Algae	Biodiesel	-183	med	low	low	high	1-2	Potential for huge production levels, technology not ready

\* Emissions produced during the growing, harvesting, refining and burning of fuel. Gasoline is 94, diesel is 83.

Source: Martha Groom, University of Washington; Elizabeth Gray, The Nature Conservancy; Patricia Townsend, University of Washington; as published in Conservation Biology

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[“Bio-debatable: Food vs. Fuel”, Seattle Post-Intelligencer](#)



# First Year Accomplishments

- Eleven students maintained 3.14 GPA
- Series hybrid platform created with estimated 50 mpg fuel economy
- Garnered significant press for university
- Two students staying for graduate school
- Program just won university wide award for sustainability



100% biodiesel generator  
in area of original trunk



10 Advanced  
Glass Mat  
(AGM) lead-  
acid batteries



NetGain Warp 9 motor  
connected to original  
transmission



# Future Efforts – VW Beetle

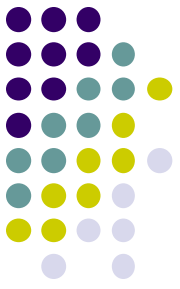
- Students tearing apart car and rebuilding for vehicle inspection
- Get on the road for data collection
- Make plug-in hybrid vehicle
- Incorporate energy neutrality through solar energy filling station
  - Beginnings of smart grid goal
  - 2011 Solar Decathlon possibility
  - Refurbishment of old barn
- Incorporate more disciplines



Rebuilding of VW interior for aesthetics and safety



Solar panel install on “new” EcoHawks facility



# Future Efforts – R/C Cars

- Fun way of incorporating advanced technology
- Significant reduction in cost because of the relative scale of components (1:8/1:10)
- Increases the level of technology of the program
- Easier to shift focus and target trends and opportunities
- Students get unlimited freedom to design their car of the future
- Proposal written by them must incorporate all five facets of sustainability
- Other disciplines easier to incorporate
- Phasing of technology



PEM Fuel Cell for R/C applications - \$700



Brushless motor and electronic speed controller - \$150

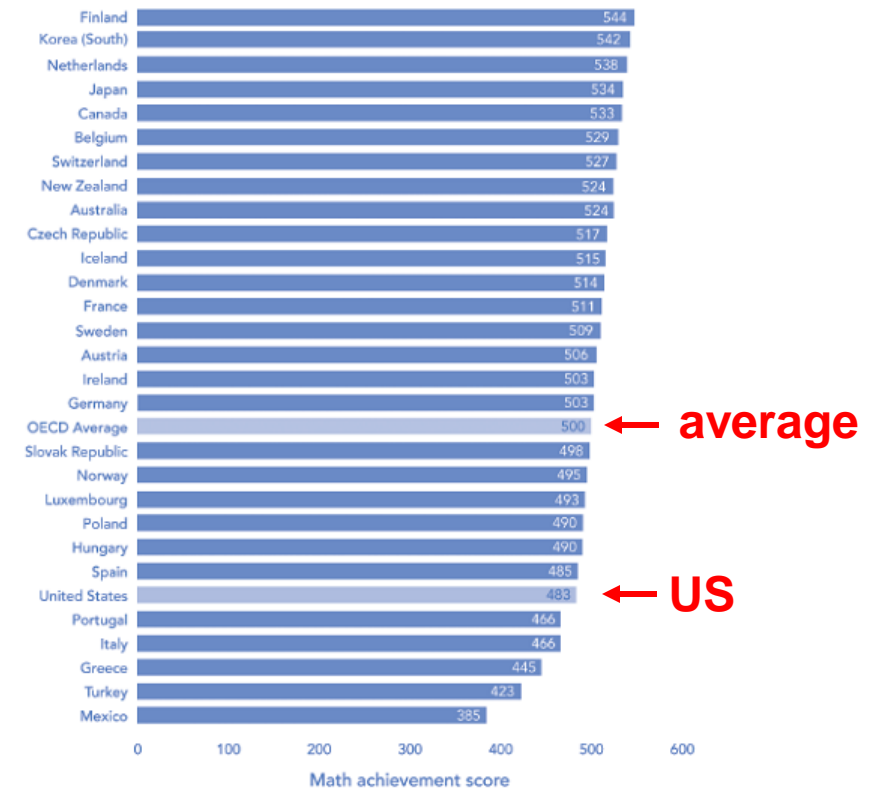


# Incorporating K-12 Education

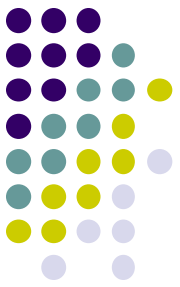
- Current state of US illustrates STEM shortage
- KU EcoHawks students fostering development on K-12 level
- Presented recently at Kansas environmental conference geared towards K-16 teachers
- Running gravity powered vehicle competition for students at KU Engineering Exposition

## MATHEMATICALLY LAGGING

On international tests of performance, 15-year-olds in the United States, on average, trail behind their peers in many other developed nations. Out of the 30 countries taking part in the 2003 Program for International Student Assessment, or PISA, the average mathematics achievement of U.S. students was higher than that of students in only five countries.

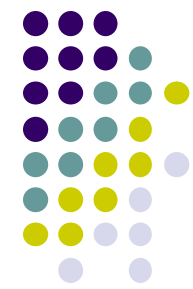


SOURCE: Organization for Economic Cooperation and Development, 2006



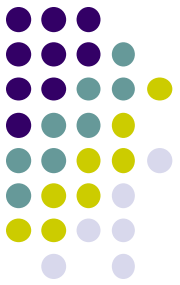
# Conclusion

- New, innovative program started at the University of Kansas
- Follows tenets of sustainability to ensure decisions being put in correct focus
- Students having fun, maintaining grades and learning new expertise
- Enrollment tripled in one year (32 students for 2009-2010)
- Future technologies incorporated now



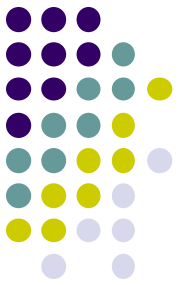
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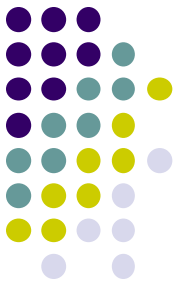
*Any Questions?*

<http://www.ecohawks.org>



# Six EcoHawk Teams

- Team CellMates
  - Hydrogen fuel cell powered vehicle using metal hydride storage
- Team Slayer
  - Parallel hybrid using E-85 or biodiesel fuel in IC engine
- Team AMP
  - $\text{LiFePO}_4$  batteries and on-board battery charger
- Team Redline
  - High efficiency batteries and motor into low drag design
- Team CranoFran
  - Incorporating recycled materials into highly efficient daily driver
- Team Electric Slide
  - Inexpensive plug-in electric vehicle



# Gravity Derby

- Ramp race
  - Gravity based power
  - Make from recyclable materials
- Easily constructed
  - Scalable difficulty for any grade level
- Concepts taught:
  - Potential and kinetic energy, rolling resistance, wheel inertia, others?

